

**Sabine River Authority
Gulf Coast Division
Womack Siphon Replacement**

ISSUED ON SEPTEMBER 24, 2021

ADDENDUM NO. 1

1. The attached sign in sheet from the Mandatory Pre-Bid Meeting for this project that was held on Tuesday, September 21, 2021 at the Sabine River Authority's office is attached and made a part of these contract documents.

2. On sheet 7 of 11 in the construction plans, the following note shall be added to the Stoplog Detail:

Note: The aluminum stoplogs shall be constructed of 7075 aluminum alloy.

3. In the Specification Item 33 42 14 – Structural Welding (Pipe), 33-42-14.04 Weld Quality, the following paragraph shall be added:

TESTING - Contractor shall perform liquid penetrant examination (“dye penetrant testing”) for all welds, in full compliance with ASTM E165 “Practice for Liquid Penetrant Examination for General Industry”. Contractor may utilize visible or fluorescent liquid penetrant testing using the water-washable process pursuant to ASTM E1418 or ASTM E1209, respectively. Contractor shall provide all testing and observation equipment necessary during the acceptance tests.

Contractor shall notify Owner and project inspector a minimum of 72 hours before he is ready to begin the final testing for acceptance. All acceptance tests shall be witnessed by the project Owner and/or the project inspector.

All defects identified with liquid penetrant testing shall be gouged out and replaced at no additional expense to the project Owner.

4. On sheet 4 of 11 in the construction plans, the following note shall be added:

Note: The proposed 10' long 72” stubouts for the future siphon pipe can be either flanged with Series B weld neck flanges and blind flanges or they can be 10' long stubouts with welded caps. The two complete 72” siphons shall have 10' long stubouts that will be butt welded to the siphon pipes. No flanges will be installed on the two complete 72” siphons.

END OF ADDENDUM NO. 1

